

Supamark™ Application Instructions

- Before applying transfer, be sure the cloth is smooth and not wrinkled.
- Place transfer on fabric ink (color) side down.
- Temperature - 350°F to 450°F (Starting point for testing 375°F)
- Dwell Time - 1/2 to 8 seconds (Starting point for testing 2 seconds)
- Pressure - Firm to light (Starting point for testing medium to firm)
- Remove paper immediately while hot.

Notes:

Use more heat and or dwell when ink coverage is greater or fabric is heavy.

For White ink on dark fabric start testing at 400°F for 1 second with light pressure.

Too much time and/or pressure pushes the ink deep into the fabric and allows the surface of the fabric to show through the ink, the goal is to get the ink to sit on the surface.

When using a HAND IRON please note the following;

- Avoid using steam iron (holes will prevent even pressure)
If you must use a steam iron, turn off steam and work around holes.
- Use ironing board or any smooth padded surface.
- Pre-heat dry iron to “cotton” or 375° F.
- Firmly press iron over design - 3 to 4 seconds per area. (Do not slide iron).

SUPERIOR TRADEMARK INC.

MANUFACTURING QUALITY SUPAMARK™ HEAT TRANSFER LABELS & DECORATIONS SINCE 1929

P.O. Box 35 45 Zazzetti Street Waldwick, NJ 07463-0035 U.S.A. www.supamark.com

(201) 652-1900 Fax:(201) 447-8867 (800) 964-0748